SAFETY DATA SHEET

Revision date: 23-Oct-2024



Revision Number 8

Section 1: Identification		
Product identifier		
Product Name	CORDTEX DETONATING CORDS	
Product Code(s)	000023868401	
Other means of identification		
Proper shipping name	CORD, DETONATING	
UN number or ID number	0065	
Synonyms	DETONATING CORDS, CORDTEX 3.6W, CORDTEX 5W, CORDTEX 5W U/G, CORDTEX 5P, CORDTEX 5G, CORDTEX 10P, CORDTEX 70P, CORDTEX PYROCORD, CORDTEX AP, CORDTEX 18, CORDTEX XTL NC, CORDTEX 10G, CORDTEX POWERSPLIT 10P	
Pure substance/mixture	Mixture	
Recommended use of the chemical	and restrictions on use	
Recommended use	Detonating cord for initiating charges. Restricted to professional users.	
Uses advised against	No information available.	
Details of manufacturer or importer		
Supplier Orica Australia Pty Ltd ABN: 99 004 117 828 1 Nicholson Street Melbourne 3000 Australia Telephone Number: +61 3 9665 7111		
Facsimile: +61 3 9665 7937		
Emergency telephone number		
Emergency telephone number	AUSTRALIA: 1 800 033 111 (ALL HOURS) INTERNATIONAL AUSTRALIA: +61 3 9663 2130 (ALL HOURS)	
Please ensure you refer to the limitations of this S	Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.	
Section 2: Hazard identific	ation	
Classified as a hazardous substance i	n accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS).	

Classified as Dangerous Goods by the criteria of the Australian Code for the Transport of Explosives by Road and Rail; DANGEROUS GOODS.

GHS	Classification

Explosives

Division 1.1 Type D

Label elements

Exploding bomb



Signal word DANGER

Hazard statements H201 - Explosive; mass explosion hazard

Precautionary Statements - Prevention

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep only in original packaging. Ground and bond container and receiving equipment. Do not subject to grinding/shock/friction. Wear protective gloves/clothing and eye/face protection. **Precautionary Statements - Response**

In case of fire: Explosion risk. Evacuate area. DO NOT fight fire when fire reaches explosives. **Precautionary Statements - Storage** Store in accordance with:. AS2187 in a well ventilated magazine.. **Precautionary Statements - Disposal** Refer to manufacturer/supplier for information on disposal/recovery/recycling.

Other hazards which do not result in classification

Section 3: Composition and information on ingredients

Chemical name	CAS No.	Weight-%
Pentaerythritol tetranitrate (PETN)	78-11-5	10-80%
Ingredients determined not to be hazardous	-	to 100%

Additional information

Continuous PETN explosive core enclosed in plastic tapes and fibres with an outer sleeve of textiles or plastic.

Section 4: First aid measures

Description of first aid measures

General advice	For advice, contact a Poisons Information Centre (e.g. phone Australia 13 11 26; New Zealand 0800 764 766) or a doctor. Take a copy of the Safety Data Sheet when going for medical treatment.
Inhalation	Remove to fresh air and keep at rest in a position comfortable for breathing. If breathing is difficult, (trained personnel should) give oxygen. Get medical attention immediately if symptoms occur.
Eye contact	In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Skin contact	Wash skin with soap and water. Get medical attention if irritation develops and persists.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Get medical attention.

Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Use personal protective equipment as required. See section 8 for more information.	
Most important symptoms and effe	cts, both acute and delayed	
Symptoms	No information available.	
Effects of Exposure	No information available.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically. Explosive material. Treat as for exposure to nitrates. May cause methemoglobinemia. PETN is a vasodilator. Maintain blood pressure by fluid administration. Shrapnel from detonation may cause burns, wounds and bruises.	
Section 5: Firefighting measures		
Suitable Extinguishing Media		
Suitable extinguishing media	Do not fight fires involving explosives.	
Unsuitable extinguishing media		
Specific hazards arising from the chemical		
Specific hazards arising from the	Explosive. May be ignited by heat, sparks or flames. May explode from friction, heat or	

Specific hazards arising from the chemical Explosive. May be ignited by heat, sparks or flames. May explode from friction, heat or contamination. Risk of explosion by shock or heating under confinement. On burning under confined or semi-confined conditions, some oxides of nitrogen and/or carbon will be present. Brown fumes indicate the presence of toxic oxides of nitrogen.

Hazardous combustion products Carbon oxides. Nitrogen oxides.

Special protective actions for fire-fighters

Special protective equipment and precautions for fire-fighters In the case of a small fire, if actual explosive is not burning, carefully remove as much explosive as possible to a safe distance. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. However, if explosive is burning, evacuate area immediately and allow to burn. DO NOT fight fire.

A major fire may involve a risk of explosion. An adjacent detonation may also involve the risk of explosion. Mass explosion hazard.

Hazchem code

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Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions	Explosive material. Evacuate personnel to safe areas. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Do not subject to grinding/shock/friction. Use personal protective equipment as required. Avoid generation of dust. Do not breathe dust.
Other information	Refer to protective measures listed in Sections 7 and 8.
	In the case of a transport accident notify the Police, Regulatory Authorities and Orica

	Australia Pty Ltd (Telephone: 1800 033 111 24 hour service) and/or Orica New Zealand Ltd (Telephone: 0800 734 607 24 hour service) or Orica International (Telephone: +61 3 9663 2130 24 hour service Australia).	
For emergency responders	Explosive material. Remove all sources of ignition. Use personal protection recommended in Section 8.	
Environmental precautions		
Environmental precautions	Keep out of waterways. Local authorities should be advised if significant spillages cannot be contained.	
Methods and material for containment and cleaning up		
Methods for containment	Prevent further leakage or spillage if safe to do so.	
Methods for cleaning up	Handle with care. Use non-sparking tools. Ground and bond containers when transferring material. Pick up and transfer to properly labeled containers. Avoid contamination with other substances. Keep in suitable, closed containers for disposal.	

Section 7: Handling and storage

Precautions for safe handling

Advice on safe handling	Handle with care. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharges. Do NOT subject the material to impact, friction between hard surfaces nor to any form of heating. Avoid contact with skin and eyes. Keep out of reach of children. Avoid contamination with other substances. Protect ends of cords from contact with moisture and oil.	
General hygiene considerations	Contaminated work clothing should not be allowed out of the workplace. Do not get in eyes, on skin, or on clothing. Wash hands before breaks and immediately after handling the product.	
Conditions for safe storage, including any incompatibilities		
Storage Conditions	Store material in a well ventilated magazine suitably licensed for the explosives hazard classification. Do not store with other explosives products that have an incompatible explosives hazard classification (for example detonators must not be stored with blasting/high explosives). Store in accordance with local regulations. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Store in a cool, dry area away from potential sources of heat, open flames, sunlight or other chemicals. Store away from other materials. Protect from physical damage. Keep/store only in original container. Protect from moisture.	
Incompatible materials	Incompatible with combustible materials. Incompatible with oxidizing agents. Incompatible with strong acids and bases. Reducing agents. Permanganates. Nitrites. Chlorates. Chlorides.	

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits	No value assigned for this specific material by Safe Work Australia.
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Appropriate engineering controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment

The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.



Section 9: Physical and chemical properties

Information on basic physical and chemical properties

Physical state Appearance Color Odor Odor threshold	Solid Flexible cords with outer coverings of textiles and plastics. White powder core. Various Odourless No information available	
Property	Values	Remarks • Method
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Melting point / freezing point	141.3°C (for PETN)	None known
Boiling point / boiling range	No data available	None known
Flash point	Not applicable	None known
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	1.77 (for PETN)	None known
Water solubility	Insoluble in water.	None known
Solubility(ies)	No data available	None known

Partition coefficient Autoignition temperature Decomposition temperature Kinematic viscosity Dynamic viscosity	No data available No data available >150°C (for PETN) No data available No data available	None known None known None known None known
Other information		
Explosive properties	Explosive; mass explosion hazard	
Section 10: Stability and re	activity	
Reactivity		
Reactivity	Explosive.	
Chemical stability		
Stability	Explosive properties. Risk of explosion by shock, friction, fire or other sources of ignition. Heating, particularly under confinement, may cause an explosion. May cause a mass explosion. Detonation may occur from impact, friction, or excessive heating.	
Explosion data Sensitivity to mechanical impact Sensitivity to static discharge	t Yes. Yes.	
Possibility of hazardous reactions		
Possibility of hazardous reactions	A major fire may involve a risk of explosion. An adjacent detonation may also involve the risk of explosion. Mass explosion hazard. Explosion may result due to shock, friction, fire or other sources of ignition. Detonation may occur from heavy impact or excessive heating. Explosion creates the potential for shrapnel.	
Hazardous polymerization	Hazardous polymerization does not occur.	
Conditions to avoid		
Conditions to avoid	Heat. Keep away from open flames, hot surfaces and sources of ignition. static discharge (electrostatic discharge). Do not subject to grinding/shock/friction. Contact with other chemicals. Avoid contact with combustible substances. Protect from moisture. Avoid impact with solid surfaces or other boosters. Avoid contamination of the material.	
Incompatible materials		
Incompatible materials	Incompatible with combustible materials. Incompatible with oxidizing agents. Incompatible with strong acids and bases. Reducing agents. Permanganates. Nitrites. Chlorates. Chlorides.	
Hazardous decomposition products		

Hazardous decomposition products Carbon oxides. Nitrogen oxides.

Section 11: Toxicological information

Information on likely routes of exposure

Product Information

No adverse health effects expected if the chemical is handled in accordance with this Safety Data Sheet and the chemical label. Symptoms or effects that may arise if the chemical is mishandled and overexposure occurs are:

Inhalation	May cause irritation of respiratory tract. May cause central nervous system depression with nausea, headache, dizziness, vomiting, and incoordination.
Eye contact	May cause irritation.
Skin contact	Not an expected route of exposure. Repeated or prolonged exposure may cause irritation of eyes and skin. Shrapnel from detonation may cause burns, wounds and bruises.
Ingestion	Not an expected route of exposure. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause a lowering of blood pressure (hypotension). Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache).
Symptoms	No information available.
Acute toxicity	

Numerical measures of toxicity - Product Information No information available

Numerical measures of toxicity - Component Information

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Pentaerythritol tetranitrate (PETN) = 1660 mg/kg (Rat)		-	-

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	Based on available data, the

Based on available data, the classification criteria are not met. The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	Australia	European Union	IARC
Pentaerythritol tetranitrate (PETN) - 78-11-5	-	-	Group 2A

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.

Aspiration hazard

No information available.

Chronic effects:

PETN is absorbed slowly through the lungs and gastrointestinal tract but not appreciably through the skin. Vasodilatory agent, therefore causes dilation of the blood vessels and a reduction in blood pressure. Exposure to high doses may cause methaemoglobinaemia. Negative in AMES test for mutagenicity.

Section 12: Ecological information

Ecotoxicity

Aquatic ecotoxicity

Keep out of waterways.

Chemical name	Algae/aquatic plants	Fish	Toxicity to	Crustacea
			microorganisms	
Pentaerythritol tetranitrate	-	LC50: =926mg/L (96h,	-	-
(PETN)		Pimephales promelas)		

i errestrial ecotoxicity	errestrial ecotoxicity	1
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There is no data for this product.

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation

There is no data for this product.

Chemical name	Partition coefficient
Pentaerythritol tetranitrate (PETN)	2.04

Mobility

Mobility

No information available.

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products	Dispose of in accordance with federal, state and local regulations. Dispose of waste in accordance with environmental legislation.		
	Small quantities of damaged or deteriorated explosives may be destroyed by inclusion in a blast hole containing good explosive (s). For large quantities of damaged or deteriorated explosives notify Orica Australia Pty Ltd and/or Orica New Zealand Pty Ltd.		
Contaminated packaging	Dispose of contents/containers in accordance with local regulations.		

See section 8 for more information

Section 14: Transport information

ADG UN number or ID number Proper shipping name Transport hazard class(es) Hazchem code	Classified as Dangerous Goods by the criteria of the Australian Code for the Transport of Explosives by Road and Rail; DANGEROUS GOODS. 0065 CORD, DETONATING 1.1D E
<u>IATA</u>	TRANSPORT PROHIBITED under the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air in Passenger and Cargo Aircraft, and Cargo Aircraft Only.
IMDG	Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.
UN number UN proper shipping name Transport hazard class(es) IMDG EMS Fire IMDG EMS Spill	0065 CORD, DETONATING 1.1D F-B S-X

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Australia

Classified as a hazardous substance in accordance with the criteria of Safe Work Australia - Globally Harmonized System (GHS). Classified as Dangerous Goods by the criteria of the Australian Code for the Transport of Explosives by Road and Rail; DANGEROUS GOODS.

See section 8 for national exposure control parameters

Standard for Uniform Scheduling of Medicines and Poisons (SUSMP)

No poisons schedule number allocated

Poison Schedule Number Not applicable

Australian Industrial Chemicals Introduction Scheme (AICIS)

Contact supplier for inventory compliance status

Chemical name	Australian Industrial Chemicals Introduction Scheme (AICIS)	Additional information
Pentaerythritol tetranitrate (PETN) - 78-11-5	Present	-
Ingredients determined not to be hazardous	Present	-

Illicit Drug Precursors/Reagents

This product does not contain any substance(s) on the Illicit Drug Precursors/Reagents list.

International Inventories AIIC

NZIOC TSCA DSL/NDSL EINECS/ELINCS ENCS IECSC KECL PICCS All the constituents of this material are listed on the Australian Inventory of Industrial Chemicals. Contact supplier for inventory compliance status. Contact supplier for inventory compliance status.

Legend:

AllC- Australian Inventory of Industrial Chemicals

NZIOC - New Zealand Inventory of Chemicals

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

International Regulations

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

Section 16: Other information				
Reason(s) For Issue:	Revised Primary SDS Addition/Change of synonymous name(s)			
Prepared By	This Safety Data Sheet has been prepared by IXOM Operations Pty Ltd (Toxicology and SDS Services).			
Revision date:	23-Oct-2024			
Revision Note:				

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorization: PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances STOT: Specific Target Organ Toxicity ATE: Acute Toxicity Estimate LC50: 50% Lethal Concentration LD50: 50% Lethal Dose

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		C C

Key literature references and sources for data used to compile the SDS Agency for Toxic Substances and Disease Registry (ATSDR) U.S. Environmental Protection Agency ChemView Database European Food Safety Authority (EFSA) Environmental Protection Agency Acute Exposure Guideline Level(s) (AEGL(s)) U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act U.S. Environmental Protection Agency High Production Volume Chemicals Food Research Journal Hazardous Substance Database International Uniform Chemical Information Database (IUCLID) National Institute of Technology and Evaluation (NITE) Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS) Australian Industrial Chemicals Introduction Scheme (AICIS) NIOSH (National Institute for Occupational Safety and Health) National Library of Medicine's ChemID Plus (NLM CIP) National Library of Medicine's PubMed database (NLM PUBMED) U.S. National Toxicology Program (NTP) New Zealand's Chemical Classification and Information Database (CCID) Organization for Economic Co-operation and Development Environment, Health, and Safety Publications Organization for Economic Co-operation and Development High Production Volume Chemicals Program Organization for Economic Co-operation and Development Screening Information Data Set World Health Organization

Disclaimer

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since The Supplier cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Supplier representative or The Supplier at the contact details on page 1.

The Supplier's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

End of Safety Data Sheet