1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: ALUMINIUM SULFATE SOLUTION

Other name(s): Aluminium Sulphate Solution; Aluminium sulfate liquid; Liquid alum; Protloc AS.

Recommended use of the chemical and restrictions on use:
Water treatment; paper and pulp; dyes; printing fabric.

Supplier: Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand
Telephone Number: +64 9 368 2700
Facsimile: +64 9 368 2710
Emergency Telephone: 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as a Dangerous Good according to NZS 5433:2012 Transport of Dangerous Goods on Land.

Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

SIGNAL WORD: WARNING

Subclasses:
Subclass 6.1 Category D - Substances which are acutely toxic.
Subclass 6.3 Category A - Substances that are irritating to the skin.
Subclass 6.4 Category A - Substances that are irritating to the eye.
Subclass 8.1 Category A - Substances that are corrosive to metals.
Subclass 9.1 Category B - Substances that are ecotoxic in the aquatic environment.
Subclass 9.3 Category C - Substances that are harmful to terrestrial vertebrates.

Approval Number: HSR005743

Hazard Statement(s):
H290 May be corrosive to metals.
H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.
H433 Harmful to terrestrial vertebrates.
Precautionary Statement(s):

Prevention:
P102 Keep out of reach of children.
P234 Keep only in original container.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing/eye protection/face protection.

Response:
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P330 Rinse mouth.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P362 Take off contaminated clothing before re-use.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P321 Specific treatment (see First Aid Measures on the Safety Data Sheet).
P390 Absorb spillage to prevent material damage.
P391 Collect spillage.

Storage:
P406 Store in corrosive resistant container with a resistant inner liner.

Disposal:
P501 In case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Regulations 2001. This may also include any method of disposal that must be avoided.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminium sulfate</td>
<td>10043-01-3</td>
<td>ca. 28%</td>
<td>H315 H318</td>
</tr>
<tr>
<td>Non hazardous component(s)</td>
<td>-</td>
<td>to 100%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. For all but the most minor symptoms arrange for patient to be seen by a doctor as soon as possible, either on site or at the nearest hospital.

Skin Contact:
If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact:
If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.
5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Extinguishing media appropriate to surrounding fire conditions.

Hazchem or Emergency Action Code: 2X

Specific hazards arising from the substance or mixture:
Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Decomposes on heating emitting toxic fumes, including those of oxides of sulfur and oxides of aluminium. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Neutralise with lime or soda ash. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in vapour, mists and aerosols.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Workplace Exposure Standards: No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Aluminium, as Al: Soluble salts WES-TWA 5 mg/m³
Safety Data Sheet

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

**Appropriate engineering controls:**
Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

**Individual protection measures, such as Personal Protective Equipment (PPE):**
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.

Wear overalls, chemical goggles and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

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**9. PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Off-white to Light Grey</td>
</tr>
<tr>
<td>Odour</td>
<td>Negligible</td>
</tr>
<tr>
<td>Solubility</td>
<td>Miscible with water.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.31-1.33 @ 20°C</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability Limits (%)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temperature (°C)</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point/Range (°C)</td>
<td>102</td>
</tr>
<tr>
<td>pH</td>
<td>1.8 - 2.4</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
</tbody>
</table>

*Product Name: ALUMINIUM SULFATE SOLUTION*

*Substance No: 000034422701*

*Issued: 12/09/2014*

*Version: 6*
10. STABILITY AND REACTIVITY

Reactivity: Reacts with metals.

Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions: Corrosive to some metals. Corrosive to aluminium. Corrosive to mild steel. Hazardous polymerisation will not occur.

Conditions to avoid: Avoid contact with alkalis.

Incompatible materials: Incompatible with alkalis. Incompatible with some metals and other materials (see 'Hazardous Reactions').


11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, and gastrointestinal irritation. May cause burns to mouth and throat.

Eye contact: An eye irritant.

Skin contact: Contact with skin will result in irritation.

Inhalation: Breathing in mists or aerosols may produce respiratory irritation.

Acute toxicity: No LD50 data available for the product. For the constituent ALUMINIUM SULFATE:
Oral LD50 (mice): 6207 mg/kg (1)

Serious eye damage/irritation: For constituent ALUMINIUM SULFATE:
Standard Draize test Severe irritant (rabbit). (10 mg/24Hr) (1)

Moderate irritant (rabbit). (2)

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Avoid contaminating waterways.

Aquatic toxicity: Toxic to aquatic organisms.
96hr LC50 (static) (Salvelinus fontinalis): 3.6 mg/L

Terrestrial toxicity: Harmful to terrestrial vertebrates.

13. DISPOSAL CONSIDERATIONS
Disposal methods:
Refer to local government authority for disposal recommendations. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport
Classified as a Dangerous Good according to NZS 5433:2012 Transport of Dangerous Goods on Land.

<table>
<thead>
<tr>
<th>UN No:</th>
<th>3264</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transport Hazard Class:</td>
<td>8 Corrosive</td>
</tr>
<tr>
<td>Packing Group:</td>
<td>III</td>
</tr>
<tr>
<td>Proper Shipping Name or Technical Name:</td>
<td>CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS ALUMINIUM SULFATE)</td>
</tr>
<tr>
<td>Hazchem or Emergency Action Code:</td>
<td>2X</td>
</tr>
</tbody>
</table>

Marine Transport
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

<table>
<thead>
<tr>
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</tr>
<tr>
<td>IMDG EMS Fire:</td>
<td>F-A</td>
</tr>
<tr>
<td>IMDG EMS Spill:</td>
<td>S-B</td>
</tr>
</tbody>
</table>

Air Transport
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

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15. REGULATORY INFORMATION

Classification:
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Subclasses:
Subclass 6.1 Category D - Substances which are acutely toxic.
Subclass 6.3 Category A - Substances that are irritating to the skin.
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Approval Number: HSR005743

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H433 Harmful to terrestrial vertebrates.

16. OTHER INFORMATION

(2) European Chemicals Bureau, IUCLID Dataset, Aluminium sulphate (10043-01-3) (2000 CD-ROM edition)

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:
Revised Primary SDS
Updated Formulation
Change to Transport Information

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.