1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: LIQUIPAC (POLYALUMINIUM CHLORIDE)

Other name(s): Liquipac * Liquid PAC * Liquid polyaluminium chloride * PAC solution * Polyaluminium chloride solution * Liquipac 1210A

Recommended Use of the Chemical and Restrictions on Use
Flocculating agent for potable water and industrial water treatments.

Supplier: Ixom Operations Pty Ltd (Incorporated in Australia)
NZBN: 9429041465226
Street Address: 166 Totara Street
Mt Maunganui South
New Zealand

Telephone Number: +64 9 368 2700
Facsimile: +64 9 368 2710
Emergency Telephone: 0 800 734 607 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION


Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

SIGNAL WORD: WARNING

Subclasses:
Subclass 6.1 Category D - Substances which are acutely toxic.
Subclass 6.3 Category A - Substances that are irritating to the skin.
Subclass 6.4 Category A - Substances that are irritating to the eye.

Water Treatment Chemicals (Subsidiary Hazard) Group Standard 2006
Approval Number: HSR002684

Hazard Statement(s):
H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statement(s):
Prevention:
P103 Read label before use.
P264 Wash hands thoroughly after handling.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
Response:
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.

Storage:
No storage statements.

Disposal:
P501 In case of a substance that is in compliance with a HSNO approval other than a Part 6A (Group Standards) approval, a label must provide a description of one or more appropriate and achievable methods for the disposal of a substance in accordance with the Hazardous Substances (Disposal) Regulations 2001. This may also include any method of disposal that must be avoided.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyaluminium chloride</td>
<td>1327-41-9</td>
<td>30-60%</td>
<td>H302 H315 H319</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>to 100%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:
If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact:
If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.

Ingestion:
Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek immediate medical assistance.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Extinguishing media appropriate to surrounding fire conditions.

Specific hazards arising from the chemical:
Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Decomposes on heating emitting toxic fumes, including those of hydrogen chloride. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

Product Name: LIQUIPAC (POLYALUMINIUM CHLORIDE)
Substance No: 000000015710

Issued: 01/02/2017
Version: 5
6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Slippery when split. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid skin and eye contact and breathing in vapour, mists and aerosols.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Workplace Exposure Standards: No value assigned for this specific material by the New Zealand Workplace Health & Safety Authority. However, Workplace Exposure Standard(s) for constituent(s):

Aluminium, as Al: Soluble salts WES-TWA 5 mg/m³

As published by the New Zealand Workplace Health & Safety Authority.

WES - TWA (Workplace Exposure Standard - Time Weighted Average) - The eight-hour, time-weighted average exposure standard is designed to protect the worker from the effects of long-term exposure.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:
Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES.
Wear overalls, chemical goggles and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

If determined by a risk assessment an inhalation risk exists, wear a suitable mist respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state:</td>
<td>Clear Liquid</td>
</tr>
<tr>
<td>Colour:</td>
<td>Pale Amber</td>
</tr>
<tr>
<td>Odour:</td>
<td>Mild</td>
</tr>
<tr>
<td>Solubility:</td>
<td>Soluble in water.</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>1.20 @20°C (at 10.1% Al2O3)</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C):</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point (°C):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability Limits (%):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temperature (°C):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling Point/Range (°C):</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Point (°C):</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>2.6 +/- 0.3 @25°C</td>
</tr>
<tr>
<td>Freezing Point/Range (°C):</td>
<td>-12.0 (approx.)</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY


Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions: Can react with calcium hypochlorite, alkalis, metals, cyanides.

Conditions to avoid: None known.

Incompatible materials: Incompatible with calcium hypochlorite, alkalis, metals, cyanides.

Hazardous decomposition products: Hydrogen chloride.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:
Safety Data Sheet

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, and gastrointestinal irritation.

Eye contact: An eye irritant.

Skin contact: Contact with skin will result in irritation.

Inhalation: Breathing in mists or aerosols may produce respiratory irritation.

Acute toxicity: No LD50 data available for the product. However, for constituent(s)
POLYALUMINIUM CHLORIDE:
Oral LD50 (rat): 681 mg/kg.
Oral LD50 (mice): 316 mg/kg.

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION
Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS
Disposal methods:
Refer to local government authority for disposal recommendations. Dispose of material through a licensed waste contractor. Normally suitable for disposal at approved land waste site.

14. TRANSPORT INFORMATION
Road and Rail Transport

Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION
Classification:
Classified as hazardous according to criteria in the HS (Minimum Degrees of Hazard) Regulations 2001.

Subclasses:
- Subclass 6.1 Category D - Substances which are acutely toxic.
- Subclass 6.3 Category A - Substances that are irritating to the skin.
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16. OTHER INFORMATION


Reason(s) for Issue:
5 Yearly Revised Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.