1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: DI(2-ETHYLHEXYL) ADIPATE

Other name(s): Dioctyl adipate; DEHA; DOA; Bis(2-ethylhexyl) adipate; Plastomoll® DOA.

Recommended Use of the Chemical and Restrictions on Use

Plasticizer for PVC, paints, and varnishes.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
East Melbourne Victoria 3002
Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dioctyl adipate</td>
<td>103-23-1</td>
<td>&gt;99%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:
If skin contact occurs, remove contaminated clothing and wash skin with soap and water. If irritation occurs, seek medical advice.

Eye Contact:
If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Product Name: DI(2-ETHYLHEXYL) ADIPATE
Substance No: 000030567702

Issued: 18/10/2019
Version: 6
Ingestion:
Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Never give anything by the mouth to an unconscious patient. Seek medical advice.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Unsuitable Extinguishing Media:
Water jet.

Specific hazards arising from the chemical:
Combustible liquid.

Special protective equipment and precautions for fire-fighters:
On burning will emit toxic fumes, including those of oxides of carbon. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. Shut off all possible sources of ignition. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Precautions for safe handling:
Avoid skin and eye contact and breathing in vapour. Vapour may travel a considerable distance to source of ignition and flash back. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls:
Use in well ventilated areas. Keep containers closed when not in use.
Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, RESPIRATOR.

Wear overalls, safety glasses and impervious gloves. Use with adequate ventilation. If determined by a risk assessment an inhalation risk exists, wear an organic vapour respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless</td>
</tr>
<tr>
<td>Odour</td>
<td>Faint</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>Molecular Formula</td>
<td>C22 H42 O4</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.925 @20°C</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
<td>9.6</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C):</td>
<td>2.3 mmHg @125°C</td>
</tr>
<tr>
<td>Flash Point (°C):</td>
<td>196 (Closed cup)</td>
</tr>
<tr>
<td>Flammability Limits (%)</td>
<td>0.3 (LEL)</td>
</tr>
<tr>
<td>Autoignition Temperature (°C):</td>
<td>377 @1013 hPa</td>
</tr>
<tr>
<td>Solubility in water (g/L):</td>
<td>0.00078 @22°C</td>
</tr>
<tr>
<td>Boiling Point/Range (°C):</td>
<td>175 @3 hPa</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity: No information available.

Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions: None known.

Conditions to avoid: Avoid exposure to heat, sources of ignition, and open flame.

Incompatible materials: Incompatible with strong oxidising agents.

Hazardous decomposition products: Oxides of carbon.

11. TOXICOLOGICAL INFORMATION
Safety Data Sheet

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

**Ingestion:** Swallowing can result in nausea, vomiting and central nervous system depression. If the victim is showing signs of central system depression (like those of drunkeness) there is greater likelihood of the patient breathing in vomit and causing damage to the lungs.

**Eye contact:** May be an eye irritant.

**Skin contact:** Contact with skin may result in irritation.

**Inhalation:** Breathing in mists or aerosols may produce respiratory irritation.

**Acute toxicity:**
- Oral LD50 (rat): >5000 mg/kg
- Dermal LD50 (rabbit): 8410 mg/kg/24hr

**Respiratory or skin sensitisation:** No information available.

**Chronic effects:**

**Mutagenicity:** Non-mutagenic in AMES test.

**Carcinogenicity:** This material has been classified by the International Agency for Research on Cancer (IARC) as a Group 3 agent. Group 3 - The agent is not classifiable as to its carcinogenicity to humans.

**Reproductive toxicity:** No information available.

**Specific Target Organ Toxicity (STOT) - single exposure:** No information available.

**Specific Target Organ Toxicity (STOT) - repeated exposure:** No information available.

**Aspiration hazard:** No information available.

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**12. ECOLOGICAL INFORMATION**

**Ecotoxicity** Avoid contaminating waterways.

**Persistence/degradability:** The material is readily biodegradable.

**Bioaccumulative potential:** No information available.

**Mobility in soil:** No information available.

**Aquatic toxicity:** Toxic to aquatic organisms.

- 48hr EC50 (Daphnia magna): >500 mg/L
- 96hr LC50 (rainbow trout): >0.78 mg/L (static)

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**13. DISPOSAL CONSIDERATIONS**

Disposal methods:
Refer to Waste Management Authority. Dispose of material through a licensed waste contractor. Normally suitable for disposal at approved land waste site. Normally suitable for incineration by an approved agent.
14. TRANSPORT INFORMATION

Road and Rail Transport
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:
Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

This material is listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Supplier Safety Data Sheet; 07/2018.

This safety data sheet has been prepared by Ixom Operations Pty Ltd (Toxicology & SDS Services).

Reason(s) for Issue:
5 Yearly Revised Primary SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.