1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: MAGNESIUM HYDROXIDE

Other name(s): Magnesia magma * Magnesium hydrate * Milk of magnesia * Brucite

Recommended Use of the Chemical and Restrictions on Use
Chemical process industry.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
              East Melbourne Victoria 3002
              Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnesium hydroxide</td>
<td>1309-42-8</td>
<td>100%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:
If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.

Eye Contact:
If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

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Version: 4
Ingestion:
Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Extinguishing media appropriate to surrounding fire conditions.

Specific hazards arising from the chemical:
Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:
Avoid skin and eye contact and breathing in dust.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Dusts not otherwise classified: 8hr TWA = 10 mg/m³
Safety Data Sheet

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:
Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Personal Protective Equipment (PPE) (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Wear overalls, safety glasses and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Powder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour:</td>
<td>White</td>
</tr>
<tr>
<td>Odour:</td>
<td>Odourless</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>2.38 @20°C</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flash Point (°C):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Flammability Limits (%):</td>
<td>Not available</td>
</tr>
<tr>
<td>Autoignition Temperature (°C):</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility in water (g/L):</td>
<td>0.009 @18°C</td>
</tr>
<tr>
<td>Melting Point/Range (°C):</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition Point (°C):</td>
<td>350</td>
</tr>
<tr>
<td>pH:</td>
<td>9.5-10.5 (aqueous suspension)</td>
</tr>
</tbody>
</table>

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Substance No: 000030505001

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10. STABILITY AND REACTIVITY

| Reactivity: | Reacts exothermically with acids, anhydrides, phosphorus. |
| Chemical stability: | Stable at ambient temperatures. |
| Possibility of hazardous reactions: | May cause explosive decomposition with maleic anhydride. Forms mixtures with phosphorus which may spontaneously ignite in air. |
| Conditions to avoid: | Avoid dust generation. |
| Incompatible materials: | Incompatible with acids, anhydrides, phosphorus. |
| Hazardous decomposition products: | None known. |

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: No adverse effects expected, however, large amounts may cause nausea and vomiting.

Eye contact: A mild eye irritant.

Skin contact: Repeated or prolonged skin contact may lead to irritation.

Inhalation: Material may be irritant to the mucous membranes of the respiratory tract (airways).

Acute toxicity:
Oral LD50 (rat): 8,500 mg/kg.

Chronic effects: Not listed as carcinogenic according to the International Agency for Research on Cancer (IARC).

Aspiration hazard: No information available.
Prolonged use of magnesium hydroxide may lead to low phosphate levels in the body.
Application of a suspension of magnesium hydroxide in water to rabbit eyes, twice per day for 4 days caused reversible damage to the corneal epithelium due to mechanical injury.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to Waste Management Authority. Normally suitable for disposal at approved land waste site.

14. TRANSPORT INFORMATION
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Road and Rail Transport
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:
Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.
This material is listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Supplier Safety Data Sheet; 03/ 2015.

Reason(s) for Issue:
5 Yearly Revised Primary SDS
Change in Physical Properties
Change in Stability and Reactivity

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.