1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: SODIUM CYANIDE SOLUTION - (30% w/w)

Recommended Use of the Chemical and Restrictions on Use: Extraction of gold and silver from ores; electroplating; heat treatment of metals; chemical intermediate.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
Melbourne 3000
Australia

Telephone Number: +61 3 9665 7111
Facsimile: +61 3 9665 7937
Emergency Telephone: AUSTRALIA: 1 800 033 111 (ALL HOURS)
INTERNATIONAL AUSTRALIA: +61 3 9663 2130 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

This material is hazardous according to Safe Work Australia; HAZARDOUS SUBSTANCE.

Classification of the substance or mixture:
- Corrosive to Metals - Category 1
- Acute Dermal Toxicity - Category 1
- Acute Inhalation Toxicity - Category 2
- Acute Oral Toxicity - Category 2
- Skin Corrosion - Sub-category 1B
- Eye Damage - Category 1
- Specific target organ toxicity (repeated exposure) - Category 1
- Acute Aquatic Toxicity - Category 1
- Chronic Aquatic Toxicity - Category 1

SIGNAL WORD: DANGER

Hazard Statement(s):
- H290 May be corrosive to metals.
- H300+H310+H330 Fatal if swallowed, in contact with skin or if inhaled.
- H314 Causes severe skin burns and eye damage.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H410 Very toxic to aquatic life with long lasting effects.

Product Name: SODIUM CYANIDE SOLUTION - (30% w/w)  Substrate No: 000033640201
Issued: 16/09/2014  Version: 8
Precautionary Statement(s):

**Prevention:**
P234 Keep only in original container.
P260 Do not breathe mist / vapours / spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves / protective clothing / eye protection / face protection.
P284 Wear respiratory protection.

**Response:**
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P361 Take off immediately all contaminated clothing.
P362 Take off contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before re-use.
P320 Specific treatment is urgent (see First Aid Measures on this Safety Data Sheet).
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P307+P331 IF exposed: Call a POISON CENTER or doctor/physician.
P314 Get medical advice/attention if you feel unwell.
P390 Absorb spillage to prevent material damage.
P391 Collect spillage.

**Storage:**
P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
P406 Store in corrosive resistant container with a resistant inner liner.

**Disposal:**
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

**Other Hazards:**
AUH032 Contact with acids liberates very toxic gas.
AUH070 Toxic by eye contact.

**Poisons Schedule (SUSMP):**
S7 Dangerous Poison.

### 3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>70%</td>
<td></td>
</tr>
<tr>
<td>Sodium cyanide</td>
<td>143-33-9</td>
<td>30%</td>
<td>H290 H300 H310 H330 H315 H318 H372 H410</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES
Safety Data Sheet

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor at once. Urgent hospital treatment is likely to be needed.

May be fatal if inhaled, swallowed or absorbed through skin. At all places where there is a risk of cyanide poisoning, items to facilitate the prompt and effective treatment of cyanide poisoning (as determined by the treatment protocol to be employed) should be kept in an accessible and convenient location.

Recommended items include:

- An oxygen resuscitator and a source of oxygen and a clearly marked CYANIDE ANTIDOTE box containing:
  - An approved airway, elasticised tourniquet, 5 mL sterile disposable syringe and needles for blood samples, fluoride heparinised blood sample tubes, skin prep swabs, dressing and adhesive tape
  - Either:
    - 2 Cyanokits containing hydroxocobalamin 5g x 2 amps and the prescribing information outlining side effects and precautions OR
    - 2 Ampoules of Kelocyanor (Dicobalt edetate), including the prescribing information outlining side effects and precautions
  - Intravenous injection equipment
  - A copy of the appropriate Safety Data Sheet and
  - A written copy of the relevant treatment protocol

Protect the rescuer

Prior to any attempt at rescue, an assessment of the dangers must be undertaken and measures including the use of appropriate personal protective equipment must be applied to protect the rescuer. Personal protective equipment may include:

- Protective gloves to avoid contact with contaminated skin, clothing and equipment
- Chemical goggles to protect the eyes
- Suitable respiratory protective equipment to prevent inhalation of sodium cyanide dust.

Inhalation:
Shout and send for help.
Remove the person from the source of exposure and ideally to a source of fresh air.
Look for verbal and physical responses from the person suffering from poisoning. Check that they are breathing.
If Patient is Breathing: Oxygen, preferably 100% oxygen if available, should be administered by a qualified person. If the person has collapsed or is unconscious, lie on their side, ensuring airway is clear and open.
If Patient is not Breathing: Ensure airway is clear and open and commence resuscitation using a resuscitation bag or mask connected to an oxygen source (or 100% oxygen via a non rebreathing facemask). Do not use mouth-to-mouth resuscitation. Oxygen, preferably 100% oxygen if available, should be administered by a qualified person. Check for pulse. If pulse is absent start external cardiac massage.

Transport promptly to hospital or medical centre.

Skin Contact:
If skin or hair contact occurs, immediately remove any contaminated clothing and place in a sealed bag for decontamination or disposal. Wash skin and hair thoroughly with running water. Transport promptly to hospital or medical centre. Treat as for ‘Inhaled’.

Eye Contact:
Immediately wash in and around the eye area with large amounts of water for at least 15 minutes. Eyelids to be held apart. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport promptly to hospital or medical centre. Treat as for 'Inhaled'.
Ingestion:
Do not give anything by mouth. Treat as for 'Inhaled'.
**Indication of immediate medical attention and special treatment needed:**
Can cause corneal burns. Be certain that victims have been decontaminated properly. Victims who have undergone decontamination pose no serious risks of secondary contamination to rescuers or medical staff treating the victim. In such cases, Support Zone personnel require no specialized protective gear.

Upon presentation, immediately assess the need or otherwise for assisted ventilation, administer 100% oxygen, insert intravenous lines and institute cardiac and blood pressure monitoring if available.

Assess and monitor level of consciousness.

Obtain arterial/venous blood gas as metabolic acidosis, often severe, combined with a small difference between the arterial and venous oxygen saturation levels (<10 mmHg) suggests cyanide poisoning: Correct any severe metabolic acidosis (pH below 7.20) and concurrent electrolyte imbalances (for example, hyperkalaemia, hypercalcaemia).

Take a blood sample in a fluoride heparinised tube for analysis of blood cyanide levels to confirm poisoning, but do not delay treatment while awaiting results. Treatment decisions must be made on clinical grounds.

Symptoms of fear and anxiety about possible cyanide poisoning may mimic those of mild, or the early stages, of cyanide poisoning. It is therefore important to establish cyanide poisoning has actually occurred before administering an antidote as some cyanide antidotes have severe side effects if administered in the absence of cyanide poisoning or if the dose is too great.

If a history of exposure to cyanide has been confirmed and the patient presents with, or develops, severe symptoms of cyanide poisoning (particularly if the patient has lost consciousness, is lapsing into unconsciousness or enters cardiac arrest) then antidote administration may be required.

**Antidotes**

There are two main antidotes for severe cyanide poisoning

- Hydroxocobalamin (preferred) OR
- Dicobalt edetate (Kelocyanor)

**Hydroxocobalamin**

Reconstitute the hydroxocobalamin by diluting one flask (5g) of the freeze-dried with 200mL of 0.9% saline and shake rigorously. Administer 5 grams of reconstituted solution via a fast intravenous drip over 15 minutes (approximately 15mL/min). A further (5g) dose may be given if necessary at a slower rate of infusion - 30 min - 2 hours (or alternatively I.V. sodium thiosulphate 12.5g (50mL) may be given by slow intravenous injection) through a separate IV line. Hydroxocobalamin should not be administered if person has known hypersensitivity to Vitamin B12.

**Dicobalt edetate (Kelocyanor)**

Note: Overzealous administration of the antidote is contraindicated and may result in serious adverse reactions of an anaphylactic (allergic) nature. Adverse reactions reported include gross oedema of the face and neck, urticaria, palpitations, hypotension, convulsions, vomiting, chest pains, difficulty in breathing, and collapse.

Administer one ampoule containing 300mg Dicobalt edetate in 20mL glucose solution (Kelocyanor) intravenously by slow injection. The initial effect is a fall in blood pressure, rise in pulse rate, and sometimes retching. Immediately after this phase, lasting about one minute, the patient should recover. The injection should be discontinued if allergic adverse effects are noted. A second dose may be given if the response is inadequate and allergic adverse effects have not been observed (or alternatively I.V. sodium thiosulphate 12.5g (50mL) may be given by slow intravenous injection) through a separate IV line.

If cyanide has been swallowed, gastric lavage, charcoal and cathartics may be used after antidote treatment if less...
Safety Data Sheet

than two hours have elapsed since ingestion if recommended by an appropriately qualified specialist physician in a specific case although the effectiveness of this measure is not strongly supported by evidence.

Cases of proven and symptomatic cyanide poisoning should be monitored for at least 24 hours and longer if antidote administration had been required for severe poisoning. Eye splashes should be assessed by an ophthalmologist within 24 hours (as cyanide is a severe eye irritant). Persons without symptoms but with significant areas of skin contact should be observed for at least 6 hours to ensure there are no delayed effects.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Water fog (or if unavailable fine water spray), foam, dry chemical powder.

Unsuitable Extinguishing Media:
Carbon dioxide.

Hazchem or Emergency Action Code: 2X

Specific hazards arising from the substance or mixture:
Toxic substance. Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Decomposes on heating emitting toxic fumes, including those of hydrogen cyanide, and ammonia. If safe to do so, remove containers from path of fire. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services. For large spills notify the Emergency Services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Wear protective equipment to prevent skin and eye contact. Avoid breathing in vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Spillage area and contaminated soils can be detoxified by treatment with an excess of dilute sodium hypochlorite, or calcium hypochlorite. Spills to waterways can be detoxified with ferrous sulfate or sodium hypochlorite. Expert advice is required for either of these treatments. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

This material is a Scheduled Poison S7 and must be stored, maintained and used in accordance with the relevant regulations.

Precautions for safe handling:
Not to be available except to authorised or licensed persons. Avoid skin and eye contact and breathing in vapour, mists and aerosols. Keep out of reach of children.

Conditions for safe storage, including any incompatibilities:
Sodium cyanide solution is only available in bulk and should be stored in mild steel or stainless steel tanks; the solution is corrosive to zinc, and aluminium. Tanks should be vented to a safe atmosphere as they may develop a build-up of highly toxic hydrogen cyanide gas. The storage area must be fully bunded and facilities available to detoxify any spillage. Check tanks regularly for leaks. A safety shower and eye wash facility must be available at the discharge point. Store away from incompatible materials described in Section 10. Store away from foodstuffs.
8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for constituent(s):

Cyanides (as CN): 8hr TWA = 5 mg/m³, Sk
Decomposition product(s):
Hydrogen cyanide: Peak Limitation = 11 mg/m³ (10 ppm), Sk

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

`Sk' (skin) Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

Peak Limitation - a maximum or peak airborne concentration of a particular substance determined over the shortest analytically practicable period of time which does not exceed 15 minutes.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:
Ensure ventilation is adequate and that air concentrations of components are controlled below quoted Workplace Exposure Standards. Avoid generating and breathing in dusts. Keep containers closed when not in use.

If in the handling and application of this material, safe exposure levels could be exceeded, the use of engineering controls such as local exhaust ventilation must be considered and the results documented. If achieving safe exposure levels does not require engineering controls, then a detailed and documented risk assessment using the relevant Orica Personal Protection Guide information (refer to PPE section below) as a basis must be carried out to determine the minimum PPE requirements.

Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, CHEMICAL GOGGLES, RUBBER BOOTS, AIR MASK, GLOVES (Long), APRON.
* Not required if wearing air supplied mask.
Safety Data Sheet

Wear overalls, chemical goggles, full face shield, elbow-length impervious gloves, splash apron or equivalent chemical impervious outer garment, and rubber boots. Use with adequate ventilation. If determined by a risk assessment an inhalation risk exists, wear an air-supplied mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state:</td>
<td>Liquid</td>
</tr>
<tr>
<td>Colour:</td>
<td>Colourless to Straw-coloured</td>
</tr>
<tr>
<td>Odour:</td>
<td>Faint 'Bitter almonds'</td>
</tr>
<tr>
<td>Solubility:</td>
<td>Miscible with water.</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>1.170 @20°C</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
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</tr>
<tr>
<td>Vapour Pressure (20 °C):</td>
<td>1.73 kPa</td>
</tr>
<tr>
<td>Flash Point (°C):</td>
<td>Not applicable</td>
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<tr>
<td>Flammability Limits (%):</td>
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<tr>
<td>Autoignition Temperature (°C):</td>
<td>Not applicable</td>
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<tr>
<td>Boiling Point/Range (°C):</td>
<td>ca. 111</td>
</tr>
<tr>
<td>pH:</td>
<td>&gt;12</td>
</tr>
<tr>
<td>Freezing Point/Range (°C):</td>
<td>ca. 1</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity: Contact with acids liberates very toxic gas.

Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions: Hazardous polymerisation will not occur.

Conditions to avoid: Avoid exposure to heat.

Incompatible materials: Incompatible with acids, metals, halogens.


11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract. Collapse and possible death may occur.

Eye contact: A severe eye irritant. Corrosive to eyes; contact can cause corneal burns. Contamination of eyes can result in permanent injury.

Skin contact: Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns. Can be absorbed through the skin. Effects can include those described for 'INGESTION'.
Safety Data Sheet

Inhalation: Breathing in high concentrations may result in the same symptoms described for 'INGESTION'. High inhaled concentrations may lead to a feeling of suffocation and cause difficulty in breathing, headaches, dizziness and loss of consciousness. Can cause suffocation.

Acute toxicity: No LD50 data available for the product. However, for the constituent, Sodium cyanide:
Oral LD50 (rat): 6440 ug/kg
Dermal LD50 (rabbit): 10400 ug/kg

Chronic effects: Repeated or prolonged skin contact may lead to irritant contact dermatitis - 'cyanide rash' - characterised by itching and skin eruptions. Chronic and subchronic exposure to cyanide is known to induce thyroid effects due to the cyanide metabolite, thiocyanate. Thiocyanate adversely affects the thyroid gland via competitive inhibition of iodide uptake and perturbation of the homeostatic feedback mechanisms that regulate the synthesis and secretion of essential thyroid hormones.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Avoid contaminating waterways.

Aquatic toxicity: Very toxic to aquatic organisms. May cause long term adverse effects in the aquatic environment.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to Waste Management Authority. Dispose of contents/container in accordance with local/regional/national/international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport
Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

UN No: 3414
Transport Hazard Class: 6.1 Toxic
Packing Group: I
Proper Shipping Name or Technical Name: SODIUM CYANIDE SOLUTION
Hazchem or Emergency Action Code: 2X

Marine Transport
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN No: 3414
Transport Hazard Class: 6.1 Toxic
Packing Group: I

Product Name: SODIUM CYANIDE SOLUTION - (30% w/w)  Issued: 16/09/2014
Substance No: 000033640201  Version: 8

Page 9 of 11
15. REGULATORY INFORMATION

Classification:
This material is hazardous according to Safe Work Australia; HAZARDOUS SUBSTANCE.

Classification of the substance or mixture:
Corrosive to Metals - Category 1
Acute Dermal Toxicity - Category 1
Acute Inhalation Toxicity - Category 2
Acute Oral Toxicity - Category 2
Skin Corrosion - Sub-category 1B
Eye Damage - Category 1
Specific target organ toxicity (repeated exposure) - Category 1
Acute Aquatic Toxicity - Category 1
Chronic Aquatic Toxicity - Category 1

Hazard Statement(s):
H290 May be corrosive to metals.
H300+H310+H330 Fatal if swallowed, in contact with skin or if inhaled.
H314 Causes severe skin burns and eye damage.
H372 Causes damage to organs through prolonged or repeated exposure.
H410 Very toxic to aquatic life with long lasting effects.

Poisons Schedule (SUSMP):  S7 Dangerous Poison.

All the constituents of this material are listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

US EPA Tox review of HCN and CN-salts 2010-09.
This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

**Reason(s) for Issue:**
Revised Primary SDS
Change in First Aid Measures
Update in Toxicological Information

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.