1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: **SOYA LECITHIN**

Other name(s): Soyabean lecithin; Soya lecithin bleached; Lecithin; Natural fluid lecithin; Yelkin SS; Control 2F-SB; Solec 3F-SB; Lecitina de soya

Recommended Use of the Chemical and Restrictions on Use

Emulsifier; dispersant; antioxidant; food additive.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
East Melbourne Victoria 3002
Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soyabean lecithin</td>
<td>8002-43-5</td>
<td>&gt;99%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

**Inhalation:**
Remove victim from area of exposure - avoid becoming a casualty. Seek medical advice if effects persist.

**Skin Contact:**
If skin or hair contact occurs, remove contaminated clothing and wash skin and hair with soap and water. If irritation occurs seek medical advice.

**Eye Contact:**
If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.
Safety Data Sheet

Ingestion:
Rinse mouth with water. If swallowed, give a glass of water to drink. If vomiting occurs give further water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Normal foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards arising from the chemical:
Combustible liquid.

Special protective equipment and precautions for fire-fighters:
On burning will emit toxic fumes, including those of oxides of carbon. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contact and breathing in vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

Precautions for safe handling:
Avoid skin and eye contact and breathing in vapour, mists and aerosols.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place and out of direct sunlight. Store between 10°C and 35°C. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for leaks.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia.

Appropriate engineering controls:
Natural ventilation should be adequate under normal use conditions. Keep containers closed when not in use.
Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES.

Wear overalls, safety glasses and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Viscous liquid</td>
</tr>
<tr>
<td>Colour</td>
<td>Yellow to Amber</td>
</tr>
<tr>
<td>Odour</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility</td>
<td>Immiscible with water.</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.03-1.05</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C)</td>
<td>Negligible</td>
</tr>
<tr>
<td>Flash Point (°C)</td>
<td>&gt;150</td>
</tr>
<tr>
<td>Flammability Limits (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Autoignition Temperature (°C)</td>
<td>Not available</td>
</tr>
<tr>
<td>Boiling Point/Range (°C)</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

| Reactivity                              | No information available.            |
| Chemical stability                      | Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure. |
| Possibility of hazardous reactions      | Hazardous polymerisation will not occur. |
| Conditions to avoid                     | Avoid temperatures below 16°C.        |
| Incompatible materials                  | Incompatible with strong oxidising agents. |

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing may result in irritation of the gastrointestinal tract.
Safety Data Sheet

Eye contact: May be an eye irritant.

Skin contact: Contact with skin may result in irritation.

Inhalation: Where this material is used at elevated temperatures, vapour may cause irritation to mucous membranes of the respiratory tract, headache and nausea. May cause respiratory sensitisation in sensitive individuals.

Acute toxicity: No LD50 data available for the product.

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:
Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

This material is listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

This safety data sheet has been prepared by Ixom Operations Pty Ltd Toxicology & SDS Services.

Reason(s) for Issue:
5 Yearly Revised Primary SDS
Safety Data Sheet

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.