1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: TBHQ (TERTIARY BUTYL HYDROQUINONE)

Recommended Use of the Chemical and Restrictions on Use

Food applications.

Supplier: Ixom Operations Pty Ltd (Bronson & Jacobs division) - incorporated in Australia
ABN: 51 600 546 512
Street Address: 70 Marple Avenue
              Villawood NSW 2163
              Australia

Telephone Number: +61 2 8717 2929
Facsimile: +61 2 9755 9611
Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the "Other Information" section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in packagings: that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:
Acute Oral Toxicity - Category 4
Skin Irritation - Category 2
Skin Sensitisation - Category 1
Eye Irritation - Category 2A

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
Acute Aquatic Toxicity - Category 1
Chronic Aquatic Toxicity - Category 1

SIGNAL WORD: WARNING

Hazard Statement(s):
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H410 Very toxic to aquatic life with long lasting effects.
Precautionary Statement(s):

Prevention:
P261 Avoid breathing dust / fume / gas / mist / vapours / spray.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves / protective clothing / eye protection / face protection.

Response:
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P330 Rinse mouth.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P321 Specific treatment (see First Aid Measures on Safety Data Sheet).
P362 Take off contaminated clothing and wash before reuse.
P363 Wash contaminated clothing before re-use.
P391 Collect spillage.

Storage:
No storage statements.

Disposal:
P501 Dispose of contents and container in accordance with local, regional, national, international regulations.

Poisons Schedule (SUSMP): None allocated.

### 3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mono-tertiary-butyl hydroquinone</td>
<td>1948-33-0</td>
<td>100%</td>
<td>H302, H315, H317, H319, H410</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

**Inhalation:**
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact:**
If skin or hair contact occurs, immediately remove any contaminated clothing and wash skin and hair thoroughly with running water and soap. If swelling, redness, blistering or irritation occurs seek medical assistance.
Safety Data Sheet

Eye Contact:
If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre or a doctor, or for at least 15 minutes.

Ingestion:
Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical assistance.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Hazchem or Emergency Action Code: 2Z

Specific hazards arising from the chemical:
Combustible solid. On burning will emit toxic fumes, including those of oxides of carbon.

Special protective equipment and precautions for fire-fighters:
Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion. Keep containers cool with water spray.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Shut off all possible sources of ignition. Clear area of all unprotected personnel. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers.

7. HANDLING AND STORAGE

Precautions for safe handling:
Avoid skin and eye contact and breathing in dust.
In common with many organic chemicals, may form flammable dust clouds in air. For precautions necessary refer to Safety Data Sheet "Dust Explosion Hazards". Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place and out of direct sunlight. Store away from sources of heat or ignition. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Product Name: TBHQ (TERTIARY BUTYL HYDROQUINONE)  
Substance No: 000000030062  
Issued: 09/08/2013  
Version: 2
Dusts not otherwise classified: 8hr TWA = 10 mg/m$^3$

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

**Appropriate engineering controls:**
Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. If inhalation risk exists: Use with local exhaust ventilation or while wearing dust mask. Keep containers closed when not in use.

**Individual protection measures, such as Personal Protective Equipment (PPE):**
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, CHEMICAL GOGGLES, GLOVES, DUST MASK.

Wear overalls, chemical goggles and impervious gloves. If determined by a risk assessment an inhalation risk exists, wear a dust mask meeting the requirements of AS/NZS 1715 and AS/NZS 1716.
Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state:</td>
<td>Powder</td>
</tr>
<tr>
<td>Colour:</td>
<td>White</td>
</tr>
<tr>
<td>Odour:</td>
<td>Slight, Characteristic</td>
</tr>
<tr>
<td>Odour Threshold:</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility:</td>
<td>Insoluble in water.</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>Not available</td>
</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 °C):</td>
<td>Not available</td>
</tr>
<tr>
<td>Flash Point (°C):</td>
<td>171</td>
</tr>
<tr>
<td>Flammability Limits (%):</td>
<td>Not available</td>
</tr>
<tr>
<td>Autoignition Temperature (°C):</td>
<td>457</td>
</tr>
<tr>
<td>Melting Point/Range (°C):</td>
<td>Not available</td>
</tr>
</tbody>
</table>

*Product Name: TBHQ (TERTIARY BUTYL HYDROQUINONE)  
Substance No: 0000000030062  
Issued: 09/08/2013  
Version: 2*
Boiling Point/Range (°C): 300
Decomposition Point (°C): Not available
pH: Not available
Viscosity: Not available
Partition Coefficient: Not available

10. STABILITY AND REACTIVITY

Reactivity: No information available.
Chemical stability: Stable under normal conditions of use.
Possibility of hazardous reactions: Hazardous polymerisation will not occur.
Conditions to avoid: Avoid exposure to heat, sources of ignition, and open flame. Avoid dust generation.
Incompatible materials: Incompatible with strong oxidising agents.
Hazardous decomposition products: Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: Swallowing can result in nausea, vomiting, diarrhoea, and abdominal pain.
Eye contact: An eye irritant.
Skin contact: Contact with skin will result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.
Inhalation: Material may be irritant to the mucous membranes of the respiratory tract (airways).

Acute toxicity:
Oral LD50 (rat): 700 mg/kg (1)

Skin corrosion/irritation: Moderate irritant. (guinea pig) (2)
Serious eye damage/irritation: Moderate to strong eye irritant. (rabbit) (2)
Respiratory or skin sensitisation: Slightly sensitising (guinea pig). (2)

Chronic effects: No information available for the product.

Mutagenicity: No information available.
Carcinogenicity: No information available.
Reproductive toxicity: No information available.
12. ECOLOGICAL INFORMATION

Ecotoxicity
Avoid contaminating waterways.

Persistence/degradability: No information available.

Bioaccumulative potential: No information available.

Mobility in soil: No information available.

Aquatic toxicity:
Very toxic to aquatic organisms. May cause long lasting harmful effects to aquatic life.

- 48hr LC50 (rainbow trout): 0.37 mg/L (3)
- 48hr LC50 (bluegill sunfish): 0.15 mg/L (3)
- 96hr LC50 (fathead minnow): 0.6 mg/L (2)

13. DISPOSAL CONSIDERATIONS

Disposal methods:
Refer to Waste Management Authority. Dispose of contents and container in accordance with local, regional, national, international regulations.

14. TRANSPORT INFORMATION

Road and Rail Transport
 Classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for Transport by Road and Rail; DANGEROUS GOODS.

Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 are not subject to the provisions of the Australian Code for the Transport of Dangerous Goods by Road and Rail when transported by road or rail in packagings: that do not incorporate a receptacle exceeding 500 kg(L); or IBCs.

UN No: 3077
Transport Hazard Class: 9 Miscellaneous Dangerous Goods
Packing Group: III
Proper Shipping Name or Substance No: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (TERT-BUTYLHYDROQUINONE)
Technical Name: Environmentally Hazardous Substance, Solid, N.O.S.
Hazchem or Emergency Action Code: 2Z

Product Name: TBHQ (TERTIARY BUTYL HYDROQUINONE)
Substance No: 000000030062
Issued: 09/08/2013
Version: 2
Marine Transport
Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; DANGEROUS GOODS.

UN No: 3077
Transport Hazard Class: 9 Miscellaneous Dangerous Goods
Packing Group: III
Proper Shipping Name or Technical Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (TERT-BUTYLHYDROQUINONE)
IMDG EMS Fire: F-A
IMDG EMS Spill: S-F

Air Transport
Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; DANGEROUS GOODS.

UN No: 3077
Transport Hazard Class: 9 Miscellaneous Dangerous Goods
Packing Group: III
Proper Shipping Name or Technical Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (TERT-BUTYLHYDROQUINONE)

15. REGULATORY INFORMATION

Classification:
This material is hazardous according to Safe Work Australia; HAZARDOUS CHEMICAL.

Classification of the chemical:
Acute Oral Toxicity - Category 4
Skin Irritation - Category 2
Skin Sensitisation - Category 1
Eye Irritation - Category 2A

The following health/environmental hazard categories fall outside the scope of the Workplace Health and Safety Regulations:
Acute Aquatic Toxicity - Category 1
Chronic Aquatic Toxicity - Category 1

Hazard Statement(s):
H302 Harmful if swallowed.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H410 Very toxic to aquatic life with long lasting effects.

Poisons Schedule (SUSMP): None allocated.

This material is listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Product Name: TBHQ (TERTIARY BUTYL HYDROQUINONE)  Issued: 09/08/2013
Substance No: 000000030062  Version: 2
Reason(s) for Issue:
5 Yearly Revised Primary SDS
Change in Hazardous Chemical Classification
Alignment to GHS requirements
Change in Physical Properties
Update in Toxicological Information
Update in Ecological Information
Change to Transport Information

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Bronson & Jacobs representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.

Bronson and Jacobs incorporating the businesses of Woods and Woods and Keith Harris.