1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

Product Name: SODIUM HYPOPHOSPHITE

Other name(s): Sodium hypophosphite monohydrate; Sodium phosphinate hydrate; Phosphinic acid, sodium salt, hydrate.

Recommended Use of the Chemical and Restrictions on Use

Pharmaceuticals, reducing agent in electrodeless nickel plating of plastics and metals, lab reagent, substitute for sodium nitrite in smoked meats.

Supplier: Ixom Operations Pty Ltd
ABN: 51 600 546 512
Street Address: Level 8, 1 Nicholson Street
East Melbourne Victoria 3002
Australia

Telephone Number: +61 3 9906 3000
Emergency Telephone: 1 800 033 111 (ALL HOURS)

Please ensure you refer to the limitations of this Safety Data Sheet as set out in the “Other Information” section at the end of this Data Sheet.

2. HAZARDS IDENTIFICATION

Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.

Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

3. COMPOSITION AND INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Proportion</th>
<th>Hazard Codes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hypophosphite monohydrate</td>
<td>10039-56-2</td>
<td>100%</td>
<td>-</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

For advice, contact a Poisons Information Centre (e.g. phone Australia 131 126; New Zealand 0800 764 766) or a doctor.

Inhalation:
Remove victim from area of exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

Skin Contact:
If skin contact occurs, remove contaminated clothing and wash skin with running water. If irritation occurs seek medical advice.
Eye Contact:
If in eyes, wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion:
Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.

Indication of immediate medical attention and special treatment needed:
Treat symptomatically.

5. FIRE FIGHTING MEASURES

Suitable Extinguishing Media:
Not combustible, however, if material is involved in a fire use: Fine water spray, normal foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards arising from the chemical:
Non-combustible material.

Special protective equipment and precautions for fire-fighters:
Decomposes on heating emitting toxic fumes, including those of oxides of phosphorus and phosphine. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to products of decomposition.

6. ACCIDENTAL RELEASE MEASURES

Emergency procedures/Environmental precautions:
Clear area of all unprotected personnel. Shut off all possible sources of ignition. If contamination of sewers or waterways has occurred advise local emergency services.

Personal precautions/Protective equipment/Methods and materials for containment and cleaning up:
Wear protective equipment to prevent skin and eye contact and breathing in dust. Work up wind or increase ventilation. Cover with damp absorbent (inert material, sand or soil). Sweep or vacuum up, but avoid generating dust. Collect and seal in properly labelled containers or drums for disposal.

7. HANDLING AND STORAGE

Precautions for safe handling:
Avoid skin and eye contact and breathing in dust. May form flammable dust clouds in air. For precautions necessary refer to Safety Data Sheet “Dust Explosion Hazards”. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities:
Store in a cool, dry, well ventilated place and out of direct sunlight. Store away from incompatible materials described in Section 10. Keep containers closed when not in use - check regularly for spills.

8. EXPOSURE CONTROLS/PERSOAL PROTECTION

Control Parameters: No value assigned for this specific material by Safe Work Australia. However, Workplace Exposure Standard(s) for particulates:

Dusts not otherwise classified: 8hr TWA = 10 mg/m³
Safety Data Sheet

As published by Safe Work Australia Workplace Exposure Standards for Airborne Contaminants.

TWA - The time-weighted average airborne concentration of a particular substance when calculated over an eight-hour working day, for a five-day working week.

These Workplace Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These workplace exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

Appropriate engineering controls:
Ensure ventilation is adequate to maintain air concentrations below Workplace Exposure Standards. Avoid generating and breathing in dusts. Use with local exhaust ventilation or while wearing dust mask. Keep containers closed when not in use.

Individual protection measures, such as Personal Protective Equipment (PPE):
The selection of PPE is dependent on a detailed risk assessment. The risk assessment should consider the work situation, the physical form of the chemical, the handling methods, and environmental factors.

OVERALLS, SAFETY SHOES, SAFETY GLASSES, GLOVES, DUST MASK.

Wear overalls, safety glasses and impervious gloves. Avoid generating and inhaling dusts. If determined by a risk assessment an inhalation risk exists, wear a dust mask/respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storage or re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Physical state:</th>
<th>Crystalline Powder</th>
</tr>
</thead>
<tbody>
<tr>
<td>Colour:</td>
<td>White</td>
</tr>
<tr>
<td>Odour:</td>
<td>Odourless</td>
</tr>
<tr>
<td>Solubility:</td>
<td>Soluble in water.</td>
</tr>
<tr>
<td>Specific Gravity:</td>
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</tr>
<tr>
<td>Relative Vapour Density (air=1):</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapour Pressure (20 ºC):</td>
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</tr>
<tr>
<td>Flash Point (°C):</td>
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<tr>
<td>Flammability Limits (%):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Autoignition Temperature (°C):</td>
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</tr>
<tr>
<td>Melting Point/Range (°C):</td>
<td>Not available</td>
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<tr>
<td>Decomposition Point (°C):</td>
<td>Not available</td>
</tr>
<tr>
<td>pH:</td>
<td>5.5-7</td>
</tr>
</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity: Deliquescent. Dust may form explosive mixture in air.

Product Name: SODIUM HYPOPHOSPHITE  
Substance No: 000000015119  
Issued: 24/06/2013  
Version: 2
Safety Data Sheet

Chemical stability: Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions: Dust explosion hazard. Heating of aqueous solutions during evaporation may result in explosions due to the formation of phosphine gas. Reaction of iodine with the anhydrous salt is violently exothermic and can cause ignition. Heating mixtures of sodium hypophosphite with perchloric acid, perchlorates, chlorates and nitrates results in an explosion. Hazardous polymerisation will not occur.

Conditions to avoid: Avoid exposure to heat. Avoid exposure to direct sunlight. Avoid dust generation. Avoid exposure to moisture.

Incompatible materials: Incompatible with oxidising agents, alkalis, chlorates, nitrates.


11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Ingestion: No adverse effects expected, however, large amounts may cause nausea and vomiting.

Eye contact: May be an eye irritant. Exposure to the dust may cause discomfort due to particulate nature. May cause physical irritation to the eyes.

Skin contact: Repeated or prolonged skin contact may lead to irritation.

Inhalation: Breathing in dust may result in respiratory irritation.

Acute toxicity:
Oral LD50 (rat): 7640 mg/kg

Chronic effects: No information available for the product.

12. ECOLOGICAL INFORMATION

Ecotoxicity: Avoid contaminating waterways.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Refer to Waste Management Authority. Normally suitable for disposal at approved land waste site.

14. TRANSPORT INFORMATION

Road and Rail Transport
Not classified as Dangerous Goods by the criteria of the Australian Dangerous Goods Code (ADG Code) for transport by Road and Rail; NON-DANGEROUS GOODS.
Marine Transport
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea; NON-DANGEROUS GOODS.

Air Transport
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air; NON-DANGEROUS GOODS.

15. REGULATORY INFORMATION

Classification:
Based on available information, not classified as hazardous according to Safe Work Australia; NON-HAZARDOUS CHEMICAL.

Poisons Schedule (SUSMP): None allocated.

This material is listed on the Australian Inventory of Chemical Substances (AICS).

16. OTHER INFORMATION

Supplier Safety Data Sheet; 03/ 2013.

Reason(s) for Issue:
Reissue of an obsolete SDS

This SDS summarises to our best knowledge at the date of issue, the chemical health and safety hazards of the material and general guidance on how to safely handle the material in the workplace. Since Ixom Operations Pty Ltd cannot anticipate or control the conditions under which the product may be used, each user must, prior to usage, assess and control the risks arising from its use of the material.

If clarification or further information is needed, the user should contact their Ixom representative or Ixom Operations Pty Ltd at the contact details on page 1.

Ixom Operations Pty Ltd's responsibility for the material as sold is subject to the terms and conditions of sale, a copy of which is available upon request.